KLEIBERIT 707.6.40
...in the proven aluminum can!

Very good stability in melting system for 24 hours

PRODUCT INFORMATION

Reactive hotmelt adhesive for high quality edge banding on HOLZHER edge banding machines with cartridge systems.

Field of application
Edge banding of panels with:
• ABS, PMMA, PVC and PP edges (with suitable adhesion promoter)
• CPL and HPL edges
• Paper edges
• Veneer and solid wood edges

Additional Advantages
• Heat resistance up to +150 °C
• Cold resistance down to -30 °C
• Excellent strength – also when exposed to moisture
• Very good stability in melting system

Advantages in a glance:
• Very good stability in open melting tank (at normal temperatures 20/65 min. 24 hours)
• Invisible glue line
• Very good green strength
• 100% cylindrical form
• Optimal adhesive protection from moisture
• Stable packaging
• Fill quantity: 260 g
• Available in the colors natural and white

ATTENTION!
The separator must be removed from the cartridge before processing.

KLEIBERIT
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ADHESIVES • COATINGS
INSTRUCTIONS FOR EASY HANDLING

Step 1: Open the aluminum can at the upper rim with a can opener (KLEIBERIT art.no. 895.1.9500)

Step 2: Bend out the edge of the open aluminum can with the aid of a can opener.

Step 3: Turn aluminum can and let the adhesive block out of the can.

Step 4: Completely remove silver separator.

SPECIAL RECOMMENDATIONS FOR CLEANING
Change from KLEIBERIT 782.0 to KLEIBERIT 707.6.40
• Remove cartridges and set to 150 °C
• Insert 761.0 and flush out 782.0
• Reduce temp. to 130 °C
• Insert 707.6.40 and flush out cleaner

Change from KLEIBERIT 707.6.40 to KLEIBERIT 782.0
• Remove material
• Increase temp. to 160-180 °C
• Insert 782.0 and flush out 707.6.40

PACKAGING
KLEIBERIT 707.6.40
Carton (with 6 aluminum cans at 0.26 kg net each) 1.56 kg net

KLEIBERIT 761.0 Cleaner
Carton with 12 aluminum cartridges at 0.25 kg net each
KLEIBERIT 895.1.9500 can opener
Additional packaging sizes available upon request.

STORAGE
KLEIBERIT 707.6.40 can be stored in factory sealed packaging as follows: cans, approx. 12 months. Protect from humidity!

IDENTIFICATION
Identification required according to EU regulations; contains diphenylmethane - 4,4 diisocyanate (see our safety data sheet). Intended for commercial use only.